

Spiral Point Plug



Uncoated



AlTiN Coated



TiN Coated

HSS, Spiral Point Plug Taps, Ground Thread

Size & Pitch	GH Limit	# of Flutes	Pkg Qty	Uncoated Part #	AlTiN Coated Part #	TiN Coated Part #
0-80	H1	2	1	RT30800	—	—
0-80	H2	2	1	RT30801	RT31001	RT30901
1-64	H1	2	1	RT30802	—	—
1-64	H2	2	1	RT30803	—	—
1-72	H1	2	1	RT30804	—	—
1-72	H2	2	1	RT30805	—	—
2-56	H1	2	1	RT30806	—	—
2-56	H2	2	1	RT30807	RT31002	RT30907
2-64	H1	2	1	RT30808	—	—
2-64	H2	2	1	RT30809	—	—
3-48	H1	2	1	RT30810	—	—
3-48	H2	2	1	RT30811	—	—
3-56	H1	2	1	RT30812	—	—
3-56	H2	2	1	RT30813	—	—
4-40	H1	2	1	RT30814	—	—
4-40	H2	2	1	RT30815	RT31003	RT30915
4-48	H1	2	1	RT30816	—	—
4-48	H2	2	1	RT30817	—	—
4-36	H2	2	1	RT30818	—	—
5-40	H1	2	1	RT30819	—	—
5-40	H2	2	1	RT30820	RT31004	RT30920
5-44	H2	2	1	RT30821	—	—
6-32	H1	2	1	RT30822	—	—
6-32	H2	2	1	RT30823	—	—
6-32	H3	2	1	RT30824	RT31005	RT30924
6-32	H7	2	1	RT30825	—	—



Taps



Speeds & other tech data pages 405-416.